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N 000 000. We reserve the right to effect changes.



Viega.

CONNECTED IN QUALITY.

Viega is convinced: Quality is everything. Without quality, everything means nothing. This is the reason why Viega strives to exceed itself each and every day since its founding 115 years ago. In India we have been present for close to ten years now.

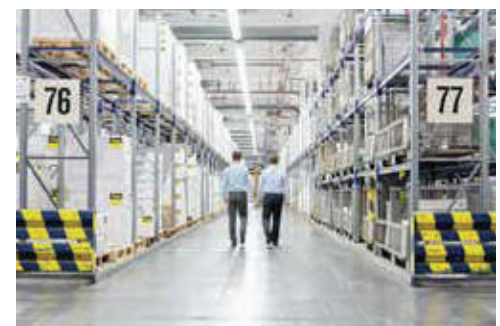
We feel proud and privileged that our products have made their mark and have been installed at several famous sites all over the world. The Statue of Liberty in New York, The Pentagon and The Indian Antarctic Research Center Bharati in perpetual ice are few of the many prestigious projects where Viega products have been chosen due to their safety, reliability and durability.

Viega products are the result of world renowned engineering skills and standards. They come with an assurance of unfailing professional services at all times.

Our Heritage

- 1899** Viega's legacy begins: Viega founder Franz-Anselm Viegner designs brass beer tap.
- 1901** Viega starts the manufacturing of plumbing fittings.
- 1950** Viega expands to other countries in this decade.
- 1963** Solder-fittings made of copper and sanitary products increase the Viega product range.
- 1983** Viega PE-piping systems and gunmetal connectors for flexible installation and clean drinking water.
- 1989** Revolutionizing the industry: introduction of the Profipress press system.
- 1993** Viega pre-wall technology: another major step ahead for plumbers and planners.
- 1999** Celebrating 100 years of quality, innovation and success.
- 2011** The Viega Group offers 23 million square feet of production and logistics facilities worldwide.
- 2017** Today, Viega is still a German family-owned company, but now a world market leader with over 4,000 employees.
- 2018** Viega opens its own plant in India.
- 2019** Viega starts with the new pre-wall technology Prevista!

Quality is everything. Without quality, everything means nothing.



PROGRESS THAT STAYS TRUE TO OUR VALUES.

Our benchmark for our business.

A pioneer in many fields of expertise

Diverse innovations that have
revolutionized the market

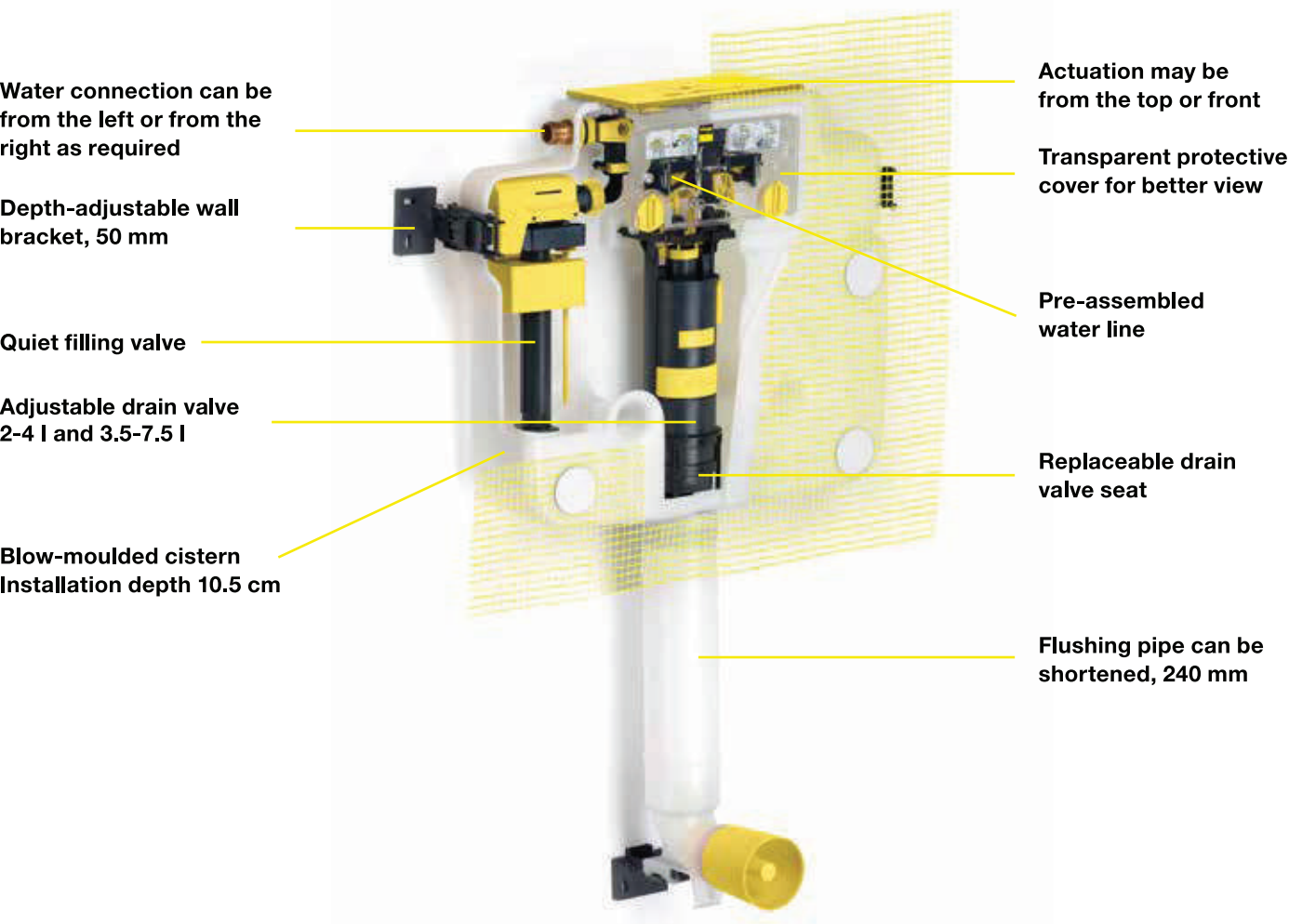
121

years of family ownership

Viega Prevista Concealed Cistern Smart

FLUSHING SYSTEM THAT OFFERS YOU DESIGN FREEDOM.

Viega Prevista Concealed Cistern Smart gives specifiers freedom to design bathroom spaces as per their imagination. With product designed and engineered for Indian requirements, this world class concealed cistern is versatile in many ways. The innovative design gives you the flexibility to either have top or front actuation. The cistern offers flexibility for low height application as well. It is highly adaptable, due to its provision for left/right water inlets. Loaded with benefits, Viega Prevista Concealed Cistern Smart enables you with limitless design possibilities and freedom to explore.



ADVANTAGES AT A GLANCE

- A cistern for a construction height of 1070 mm to 820mm possible
- Top and front actuation options as standard
- Water connection from either left or right side, saves piping material
- Water-saving adjustable drain valve
- Especially quiet and anti-scaling filling valve
- Valve seat can be replaced if damaged
- Easy servicing, 25-year spare part assurance, 10 years warranty period according to Viega warranty policy

ADVANTAGE VIEGA. AT A GLANCE.

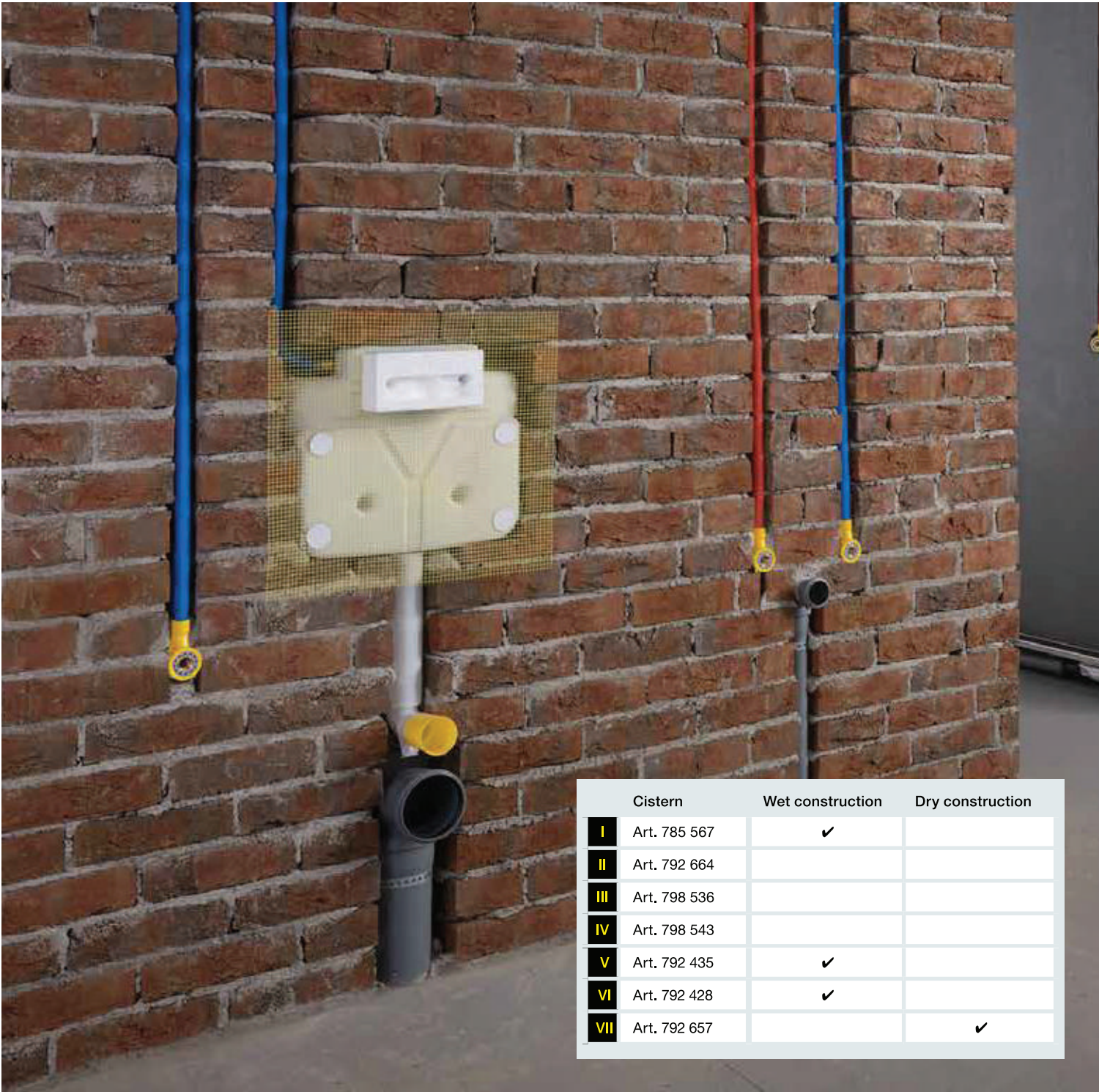
Many years of experience and the high quality standards that characterise Viega engineering make sure that our products rank amongst the most reliable and popular ones in the market. The results: unique advantages from the planning, installation and operating points of view; appreciated by fitters and users the world over.

	Leave more room for beauty More design space to reinvent the bathroom		Flush by flush eco-friendlier A reduction in water use
	Viega Engineering for Indian requirement Offers design freedom		Flexible by design / Easy to offer Simple switch between top and front flush actuation
	Adaptable for low height application as well		Quiet operation Anti scaling valve assists in smooth and silent operation
	Quick ready for next flush		Heavy duty Can take load up to 400 kg with frame
	Prevista is easy to install and easy to maintain		10 year warranty for cisterns and flush plates according to Viega warranty policy

Viega Pre-wall System

THE COMPLETE SYSTEM THAT IS PERFECT FOR INDIAN CONDITIONS.

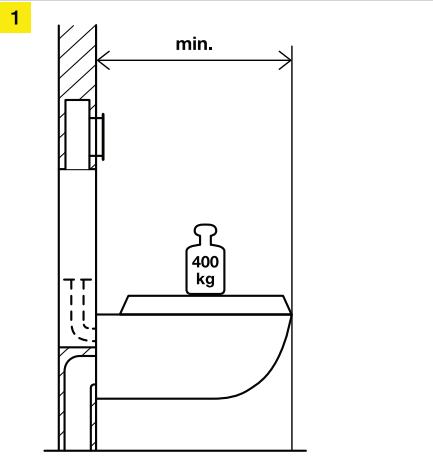
Viega concealed cisterns are ideally designed for both wet and dry wall construction. This enables you to create an artistic and superior bathroom in either situation. Viega concealed cisterns are a product of ever reliable and durable Viega technology. They are space saving, have excellent design and have proved to be the most convenient.



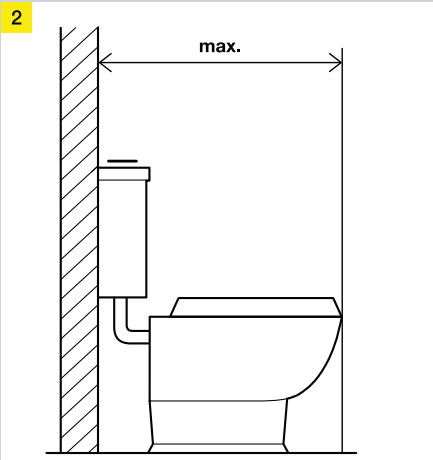
	Cistern	Wet construction	Dry construction
I	Art. 785 567	✓	
II	Art. 792 664		
III	Art. 798 536		
IV	Art. 798 543		
V	Art. 792 435	✓	
VI	Art. 792 428	✓	
VII	Art. 792 657		✓

Dry, quick, economical.
Pre-wall installation in dry construction has a number of benefits. Work can be done faster and more flexibly. There is no need to plan in drying periods, and individual forms can be catered for more easily. Viega has the right solution for dry construction pre-wall technology.

- Fast processing
- Less material = less weight to be brought into the building
- Short drying / waiting times
- Economical construction
- 1 element for both wood and metal support profile
- Actuation from the front or top, also in dry construction
- Stable construction
- Accessories for reinforcement
- Planking support for dry construction



Fulfills all safety standards, tested to 400 kg loading and easy to clean below the ceramic unit.



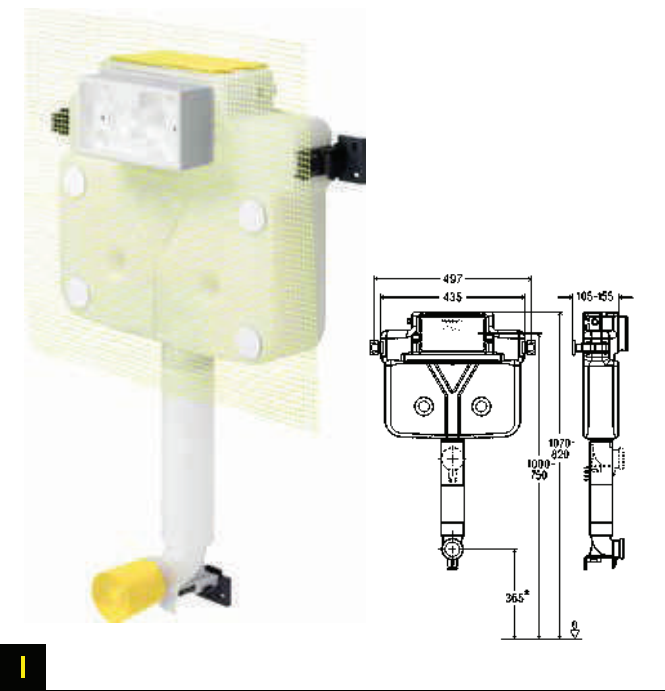
Definite disadvantages: Loss of space and more difficult to clean

Even with pre-wall you can save space
In addition to concealed installation, it is possible to position the element Viega Eco Smart in front of the wall (fig. 1). The space required is not more than the space used for several traditional installation methods (fig. 2). This solution supports the structure of the wall, provides better noise reduction and more freedom when positioning WC's.

Viega Prevista

ONE TECHNOLOGY. MANY SOLUTIONS.

With Viega Prevista, you have the choice between Prevista Pure for wetwall constructions and Prevista Dry for drywall constructions. All Viega Prevista actuating plates are compatible with the Prevista cisterns. The design that is chosen to be installed, comes down to a question of taste preference, not the technology. Fixing is easy: The Viega Pure 820 and 1070 mm are simply mounted and walled in via the retaining brackets. The Viega Prevista Dry 820, 980 and 1120 mm with the stable frame can be fixed with the Prevista mounting set, model 8573.



Prevista Pure Concealed Cistern Smart Model K8501.3

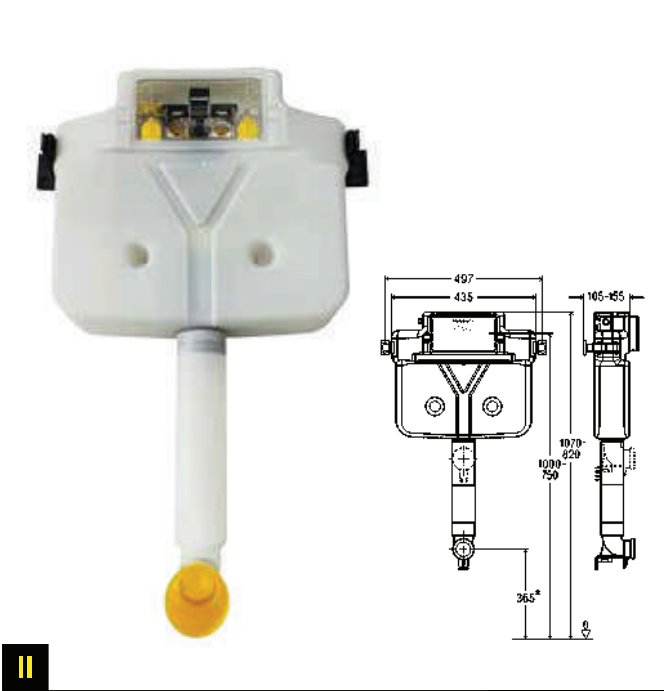
- Compatible with all Prevista WC flush plates, wet construction installation
- Flush actuation from front or top, dual flush technology, can be shortened from 1070–820 mm

Components
pre-mounted water path with water connection R $\frac{1}{2}$, filling valve, drain valve, concealed cistern 3S, reinforcement fabric, ePS-foam revision frame, fixing material

Technical data
partial flush volume factory setting approx. 3 l
partial flush volume setting range approx. 2–4 l
full flush volume factory setting approx. 6 l
full flush volume setting range approx. 3.5–7.5 l

Note
* 355 for construction height 820 mm

Article 785 567



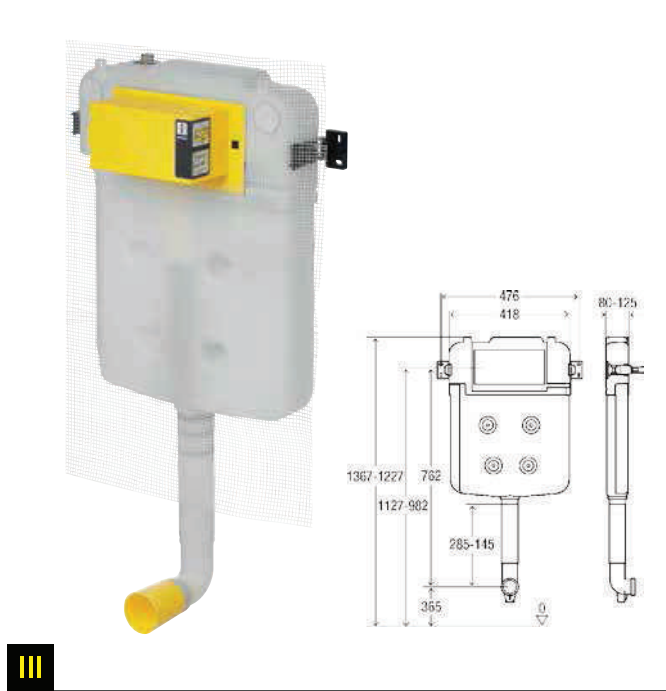
Prevista Pure Concealed Cistern Smart Model K8873.8

- Compatible with all Prevista WC flush plates, wet construction installation
- Flush actuation from front only, dual flush technology, can be shortened from 1070–820 mm

Components
pre-mounted water path with water connection R $\frac{1}{2}$, filling valve, drain valve, concealed cistern 3S, reinforcement fabric, ePS-foam revision frame, fixing material

Technical data
partial flush volume factory setting approx. 3 l
partial flush volume setting range approx. 2–4 l
full flush volume factory setting approx. 6 l
full flush volume setting range approx. 3.5–7.5 l

Article 792 664



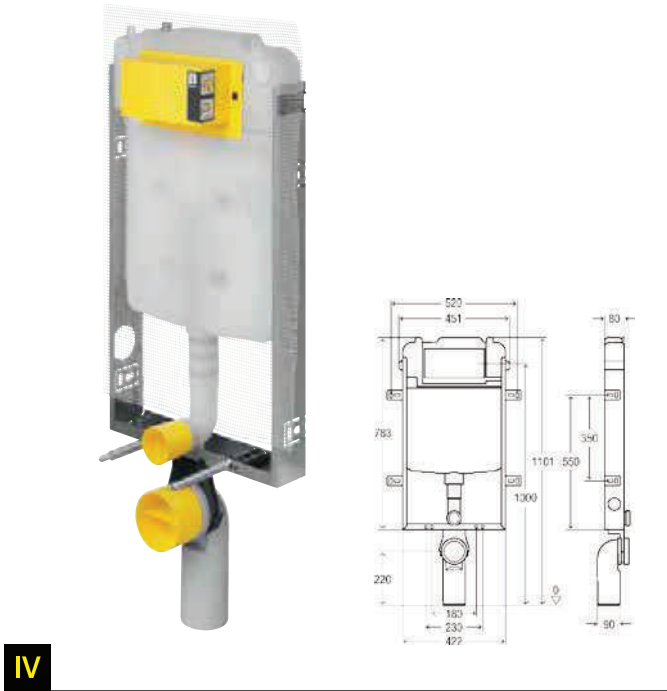
Prevista Pure Concealed Cistern 80mm Model K8503

- Compatible with all Prevista WC flush plates, wet construction installation
- Flush actuation from front only, dual flush technology, can be shortened from 1228–1088 mm

Components
pre-mounted water path with water connection R $\frac{1}{2}$, filling valve, drain valve, concealed cistern 3F, reinforcement fabric, ePS-foam revision frame, fixing material

Technical data
partial flush volume factory setting approx. 3 l
partial flush volume setting range approx. 2–4 l
full flush volume factory setting approx. 6 l
full flush volume setting range approx. 3.5–7.5 l

Article 798 536



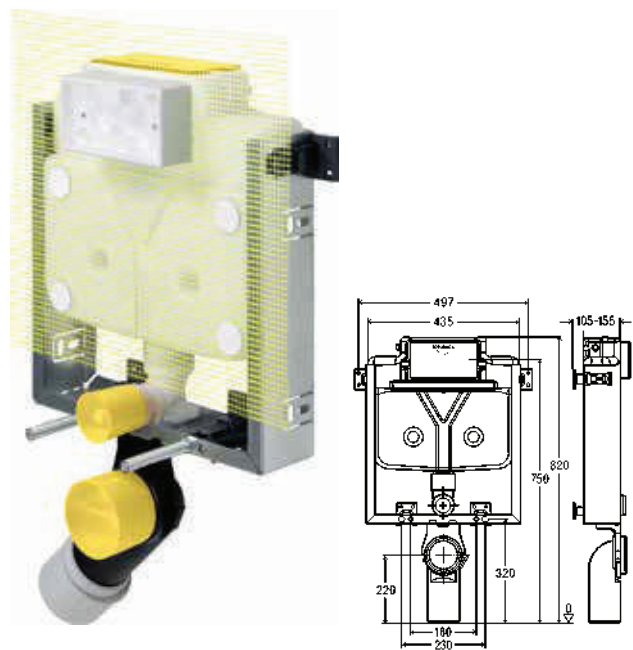
Prevista Pure WC block Concealed Cistern 80mm Model K8513

- Compatible with all Prevista WC flush plates, wet construction installation
- Flush actuation from front only, dual flush technology

Components
galvanised steel frame, pre-mounted water path with water connection R $\frac{1}{2}$, filling valve, drain valve, concealed cistern 3F, WC connection elbow DN90 made of PP, eccentric adapter, DN90 / 100, WC connection fitting, reinforcement fabric, ePS-foam revision frame, fixing material for frame

Technical data
partial flush volume factory setting approx. 3 l
partial flush volume setting range approx. 2–4 l
full flush volume factory setting approx. 6 l
full flush volume setting range approx. 3.5–7.5 l

Article 798 543



V

Prevista Pure WC block
Concealed Cistern Smart 820 mm
Model K8515.3

- Compatible with all Prevista WC flush plates, wet construction installation

- Flush actuation from front or top, dual flush technology

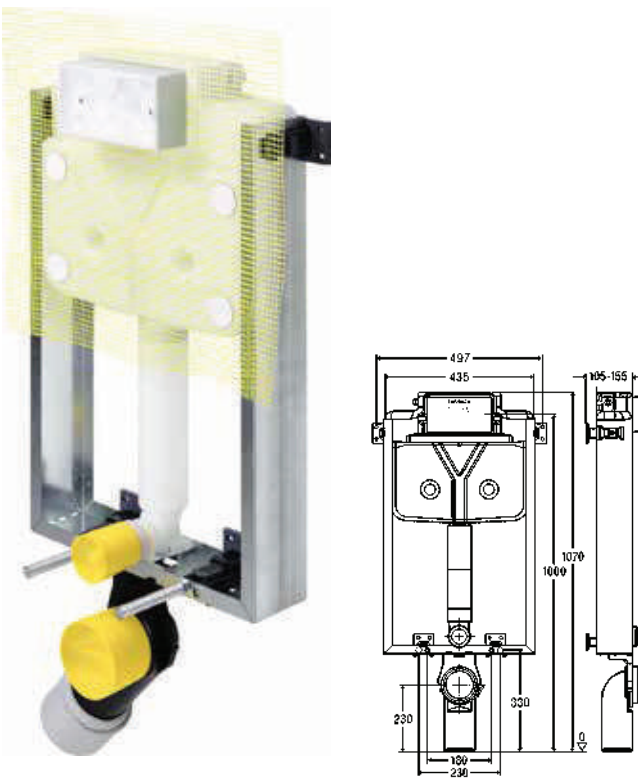
Components

galvanised steel frame, pre-mounted water path with water connection R $\frac{1}{2}$, filling valve, drain valve, concealed cistern 3S, WC connection elbow DN90 made of PE, eccentric adapter DN90/100, WC connection fitting, reinforcement fabric, ePS-foam revision frame, fixing material for frames

Technical data

partial flush volume factory setting approx. 3 l
partial flush volume setting range approx. 2–4 l
full flush volume factory setting approx. 6 l
full flush volume setting range approx. 3.5–7.5 l

Article 792 435



VI

Prevista Pure WC block
Concealed Cistern Smart 1070 mm
Model K8510.3

- Compatible with all Prevista WC flush plates, wet construction installation

- Flush actuation from front only, dual flush technology

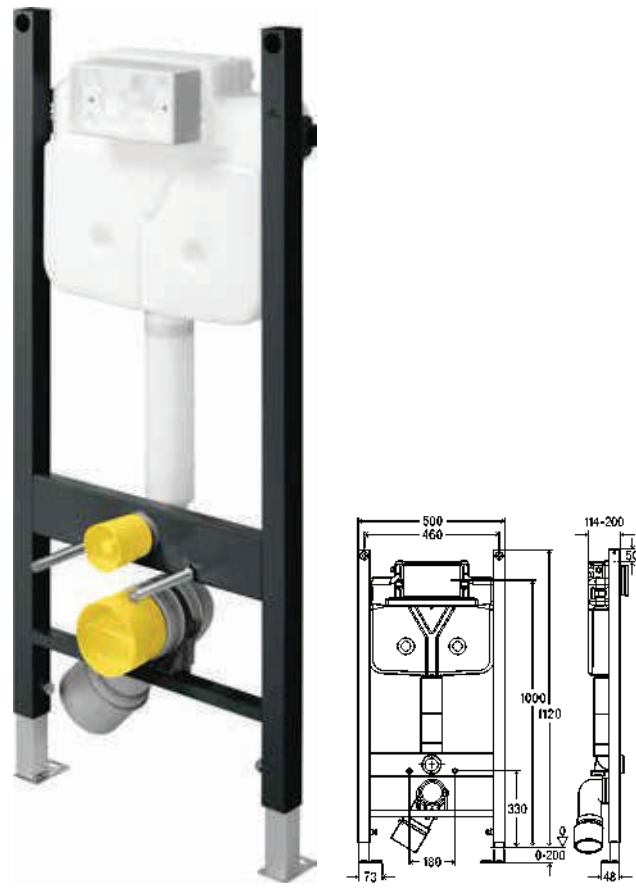
Components

galvanised steel frame, pre-mounted water path with water connection R $\frac{1}{2}$, filling valve, drain valve, concealed cistern 3S, WC connection elbow DN90 made of PE, eccentric adapter DN90/100, WC connection fitting, reinforcement fabric, ePS-foam revision frame, fixing material for frame

Technical data

partial flush volume factory setting approx. 3 l
partial flush volume setting range approx. 2–4 l
full flush volume factory setting approx. 6 l
full flush volume setting range approx. 3.5–7.5 l

Article 792 428



VII

Prevista Dry WC Element Smart 1120 mm
Model K8520.3

- For flush plates Viega Visign for Life Smart
- For pre-wall mounting please order separately: Viega Eco Plus fixing set model 8180.73

- In addition optional available Viega Eco Smart

- crossbeam model K8520.31

- Flush actuation from front only, dual flush technology

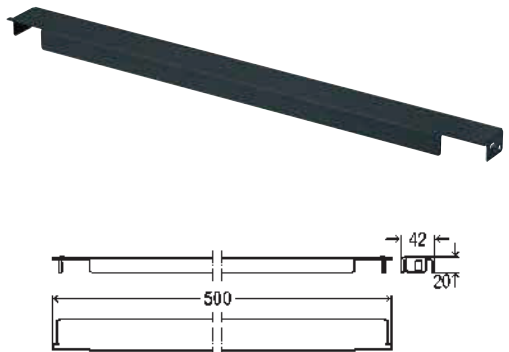
Components

powder-coated steel frame, pre-mounted water path with water connection R $\frac{1}{2}$, filling valve, drain valve, concealed cistern 3S, WC connection elbow DN90 made of PP, eccentric adapter DN90/100, WC connection fitting, fixing material for element (for floor) and ceramic, screws (self-drilling) for fixing to metal support profiles, hole $\varnothing$ 11 mm for fixing in wooden frame construction

Technical data

partial flush volume factory setting approx. 3 l
partial flush volume setting range approx. 2–4 l
full flush volume factory setting approx. 6 l
full flush volume setting range approx. 3.5–7.5 l

Article 792 657



VII

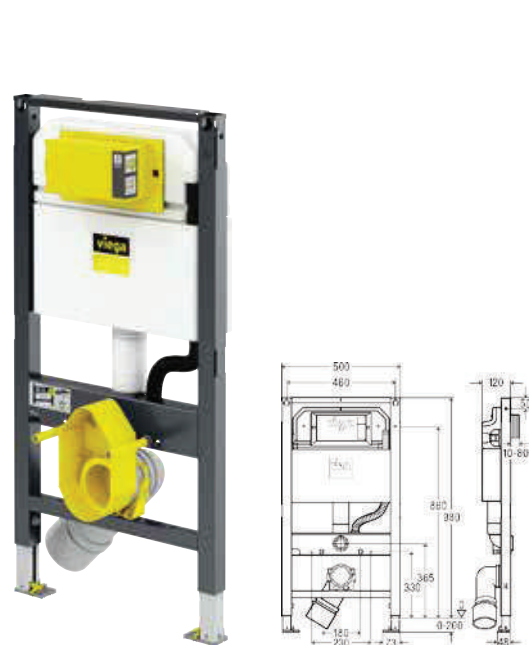
Viega Eco Crossbeam
Model K8520.31

- suitable for Viega Eco WC element 1120 mm Smart model K8520.3

Scope of supply

powder-coated steel frame

Article 758 813



I

**Prevista Dry WC element
with shower WC connection
980 mm
Model 8530**

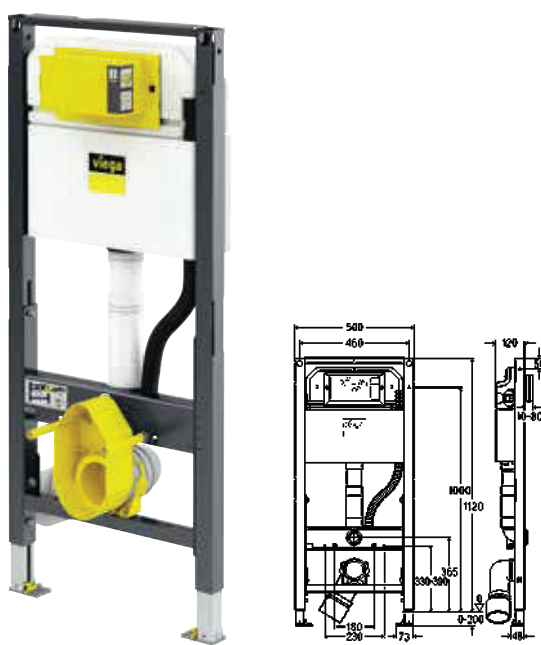
- For pre-wall mounting please order separately:
Prevista Dry fixing set model 8570.36
- In addition optional available Prevista Dry support set
for WC ceramic with small locating surface (< 17 cm)
model 8570.37
- Steel PE
- Compatible with all WC flush plates for Prevista, integra-
tion in Prevista Dry Plus, dual flush technology, barrier-free

Components

powder-coated frame (40x40), concealed cistern 3H, flushing
throttle, empty pipe for shower WC connection, WC connec-
tion fitting, fixing material, extensible lockable feet for height
adjustment, water connection R $\frac{1}{2}$ at the back and top,
WC connection elbow DN90 (depth-adjustable) made of PP,
eccentric adapter DN90/100 made of PP

Technical data

small flush volume factory setting approx. 3 l
small flush volume setting range approx. 2–4 l
large flush volume factory setting approx. 6 l
large flush volume setting range approx. 3.5–7.5 l
Articel 772 000



II

**Prevista Dry WC element
with shower WC connection, adjustable ceramic height
1120 mm
Model 8521**

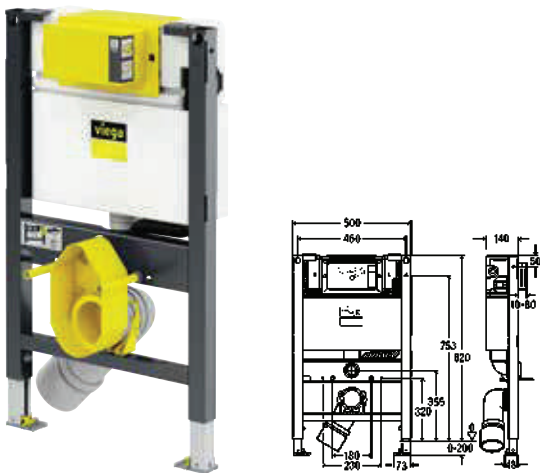
- In addition optional available Prevista Dry Support set
for WC ceramic with small locating surface (< 17 cm)
Model 8570.37
- For pre-wall mounting please order separately:
Prevista Dry Fixing set Model 8570.36
- Steel PE
- Compatible with all WC flush plates for Prevista,
integration in Prevista Dry Plus, variably adjustable
ceramic height, dual flush technology, barrier-free

Components

powder-coated frame (40x40), concealed cistern 3H, flushing
throttle, empty pipe for shower WC connection, WC connec-
tion fitting, fixing material, extensible lockable feet for height
adjustment, water connection R $\frac{1}{2}$ at the back and top,
WC connection elbow DN90 (depth-adjustable) made of PP,
eccentric adapter DN90/100 made of PP

Technical data

Partial flush volume factory setting approx. 3 l
Partial flush volume setting range approx. 2–4 l
Full flush volume factory setting approx. 6 l
Full flush volume setting range approx. 3.5–7.5 l
Articel 771 997



III

**Prevista Dry WC element with shower WC connection
820 mm
Model 8533**

- For pre-wall mounting please order separately:
Prevista Dry fixing set model 8570.36
- In addition optional available Prevista Dry support set
for WC ceramic with small locating surface (< 17 cm)
model 8570.37
- Steel PE
- Compatible with all WC flush plates for Prevista, integra-
tion in Prevista Dry Plus, dual flush technology, flush
actuation from front or top, barrier-free

Components

powder-coated frame (40x40), concealed cistern 3L, empty
pipe for shower WC connection, WC connection fitting, fixing
material, extensible lockable feet for height adjustment,
water connection R $\frac{1}{2}$, WC connection elbow DN90
(depth-adjustable) made of PP, eccentric adapter DN90/100
made of PP

Technical data

partial flush volume factory setting approx. 3 l
partial flush volume setting range approx. 2–4 l
full flush volume factory setting approx. 6 l
full flush volume setting range approx. 3.5–7.5 l
Articel 772 017



IV

**Prevista Dry WC element ceramic height individually
adjustable at the touch of a button by the user
1120 mm
Model 8521.32**

- Only use with WC cover plate for Prevista model 8570.39
- Steel PE
- Compatible with all WC flush plates for Prevista, integra-
tion in Prevista Dry Plus, ceramic height individually
adjustable at the touch of a button by the user, dual flush
technology, barrier-free
- Without: cover plate

Components

powder-coated frame (40x40), concealed cistern 3H, flushing
throttle, WC connection fitting, fixing material, extensible lock-
able feet for height adjustment, water connection R $\frac{1}{2}$ at the
back and top, WC connection elbow DN90 (flexible) made of
PE, eccentric adapter DN90/100 made of PE

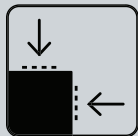
Technical data

partial flush volume factory setting approx. 3 l
partial flush volume setting range approx. 2–4 l
full flush volume factory setting approx. 6 l
full flush volume setting range approx. 3.5–7.5 l
Articel 772 024

Viega Visign. The new flush plates.

DESIGN THAT'S IN ITS ELEMENT ON EVERY VIEGA PRE-WALL.

High-end design that can be installed on any pre-wall element: The new Viega flush plates for Prevista permit modern living



Front and top actuation



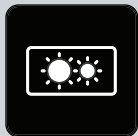
Hygiene function



touchless



LED



afterglow actuator plate



infrared

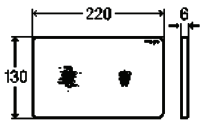


The most appealing way to avoid touching something
Assuring exemplary cleanliness, easy to maintain, and attractive in design: The Viega Visign for More 205 sensitive and Visign for Style 25 sensitive touchless flush plates provide supreme flushing comfort and convenience in any bathroom. Both flush plates activate flushing when a hand is held close in front of the desired flush function on the plate. That means user enjoy maximum flushing comfort and convenience, while also avoiding germs and bacteria. The flush plates are as clean and durable as they are attractively designed: All surfaces are very easy to clean, and will retain their positive attributes for decades to come.

Visign for More 205 sensitive
(Model 8625.1)



Jet black glass
Article 774 363



Further accessories can be found in the current catalogue



Back to nature.
Wood is natural, wood is warm, wood exudes quality of life. Not only through its appealing appearance and haptic properties, but also through its positive effects on the room's ambience.

With the Visign for More 200 flush plate made of stained oak you can achieve a perfect counterpart to wood-accented walls. The two flush plate sections have a matching grain, and each flush plate is genuinely unique.

But Visign for More 200 is an optical highlight not only when it is made of real wood. The two glass variants give a sense of floatation and radiate a special air of lightness and flair. In contrast, new colours such as copper-gold and anthracite each make an unmistakable statement. Together, this means that Visign for More 200 flush plates can satisfy whatever design ideas you may have.

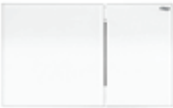
Visign for More 200
(Model 8620.1)



Jet black/
wood stained oak
Article 773 564



Jet black glass
Article 773 588



Traffic white glass
Article 773 571

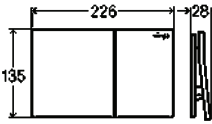


Metal anthracite
Article 773 595

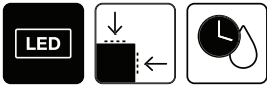


Metal copper/
gold-coloured
Article 773 601

DESIGN PLUS
powered by ISH

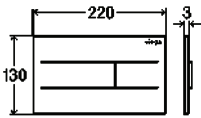


Further accessories can be found in the current catalogue



A liking for luxury.
Distinctive design, lasered from a single piece of metal: This is the new, electronically operable Visign for More 201 flush plate – made of brushed stainless steel. The extremely thin plate fits any high-quality wall furnishing, optionally at tile level or with an LED frame. The plate protrudes slightly towards the user, while the buttons incline further forwards. This lends the plate a clear-cut visual and haptic accent.

Visign for More 201
(Model 8621.1)



Brushed
stainless steel
Article 773 526



Traffic white
stainless steel
Article 773 502

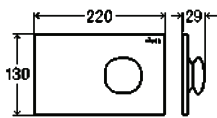


Anthracite
stainless steel
Article 773 519



A real highlight.
The Visign for More 202 turns the WC flush round. Well, to be exact: It turns the usual press operation into a rotation. The organic design with LED illumination invites you to try it out – and even tempts you not to let go. The prominent, rotating knob represents a bold antithesis to today's dominant flat designs – and underlines this with tile-level installation if desired. The electronically actuated flush goes ideally with organic architecture and patchwork bathrooms in retro-styled room themes. The colour scheme also leaves no wishes unfulfilled: The individual paintwork is available in many different special colours.

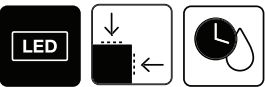
Visign for More 202
(Model 8622.1)



Traffic white
metal
Article 773 458



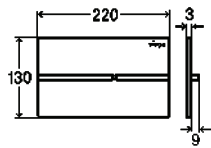
Traffic white/
chrome-plated metal
Article 773 465



Cool understatement.

Flushing buttons are round as a rule. Which means it's high time to create some exceptions to the rule, says Viega. The results are a visual invitation to touch: The new Visign for More 204 dispenses with traditional round buttons in favour of a bar that only needs a light touch – a little longer for the main flush and just briefly for the smaller flush volume. The slim bar made of brushed stainless steel looks almost like a lapel pin on the wall – very decorative and with electronic actuation for a specially elegant flair. Illumination is also possible with the optional LED installation frame.

Visign for More 204
(Model 8624.1)



Stainless steel
anthracite/brushed
stainless steel
Article 773 670



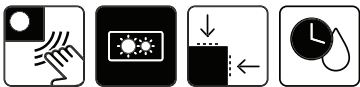
Stainless steel
anthracite
Article 773 656



Polished
stainless steel
Article 773 649



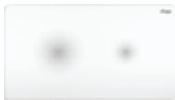
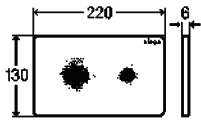
Brushed
stainless steel
Article 773 663



Touchless elegance.

Appealingly contradictory: The shape is an invitation to touch it. But the intelligent illumination architecture makes clear: no need! The after-glow paint charges itself during the day from natural and artificial sources of light so that it glows in the dark and provides for orientation without the need to switch on the light. The shape and finish of the electronically actuated plate remind one of a smartphone, while the grid of illuminated points is more reminiscent of a modern multi-media screen. The clean white-look underlines the maximized degree of hygiene that you achieve with this bathroom highlight.

Visign for Style 25
(Model 8615.1)

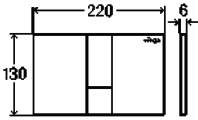


Alpine white
Article 774 356



The middle way.
Strict geometry in perfect combination with a gentle feel – Visign for Style 24 is an aesthetic exclamation mark in any bathroom. The centrally placed, vertical buttons stand out from the crowd of traditionally horizontal button arrangements. You can accentuate your particular taste even more with the bichromatic versions. With its tile-level installation, Visign for Style 24 enhances any bathroom design.

Visign for Style 24
(Model 8614.1)



Alpine white
Article 773 281



Jet black acrylic/
stainless steel
coloured
Article 773 328



Jet black acrylic/matt
jet black
Article 773 311



Chrome-plated
Article 773 267



Chrome matt
Article 773 274



Stainless steel
coloured
Article 773 298

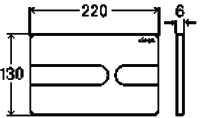


Jet black
Article 773 304



Slimline.
Bathroom design is moving towards softer geometric shapes in addition to the classic rectangles: Visign for Style 23 reflects this with longitudinally oval flush buttons, more rounded edges or a chrome-plated frame, reminiscent of a smart-phone, that makes the plate appear to float in front of the wall. It is available in ten colours, as desired tone-in-tone or in a contrast-rich bichromatic version.

Visign for Style 23
(Model 8613.1)



Alpine white
Article 773 151



Jet black acrylic/
stainless steel
coloured
Article 773 182



Jet black acrylic/matt
jet black
Article 773 199



Chrome-plated
Article 773 052



Chrome matt
Article 773 069



Stainless steel
coloured
Article 773 168



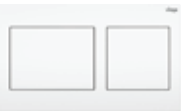
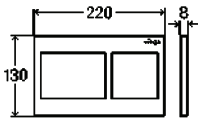
Jet black
Article 773 175





Clear cut.
Robust, understated, no frills – that is Visign for Style 21. The different widths of the flush buttons generate visual tension that is compensated by the uniform widths of the vertical margins. With a construction depth of just 8 mm, this minimalist design leaves no room for ambiguity and feels at home in any puristic bathroom surroundings such as a Bauhaus-inspired style. For especially smooth integration, this design is also available for tile-level installation.

**Visign for Style 21
(Model 8611.1)**



Alpine white
Article 773 250



Chrome-plated
Article 773 236

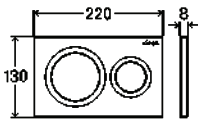


Chrome matt
Article 773 243



Rounded off.
Good design and balanced contrasts are inseparable. Which is why this classic of design plays with round flush buttons set in a rectangular geometry. The button for the main flush is slightly convex, while the button for the small volume is concave. Because that has proved so popular with our customers, we have gone even further to improve the attractiveness of the flush plate, with sharper contours, a better haptic experience and modified technology. The very slim plate has a construction depth of only 8 mm, so it can be integrated into any wall design at tile level by means of an installation frame if desired. Discover a timeless classic in a new look.

**Visign for Style 20
(Model 8610.1)**



Alpine white
Article 773 793



Chrome-plated
Article 773 779



Chrome matt
Article 773 786

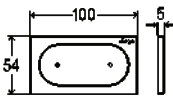


Smartly remote.
Whether from round the corner, from the opposite wall or from a piece of furniture nearby: With Visign for Style 23 and Visign for More 200 you actuate the flush wherever it is most convenient – and at the same time you benefit from maximum design flexibility.



Visign for Style 23 fits unobtrusively in any wall or furniture item. The longitudinally oval double flush button integrates harmoniously into the rectangular frame. The low and high flush volumes are indicated by pressure points.

**Viega Visign for Style 23
(Model 8640.1)**



Alpine white
Article 773 083

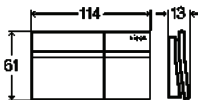


Chrome-plated
Article 773 076



Visign for More 200 makes its point with a subtle elegance and jet black or white glass.

**WC remote actuation for
Prevista Visign for More 200
electronic
(Model 8641.1)**



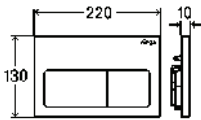
Jet black glass
Article 773 106



Traffic white glass
Article 773 090



Viega Visign for Life 5 Smart
(Model K8601.3)



Chrome-plated
Article 785 581



Chrome matt
Article 792 688



Alpine white
Article 792 695



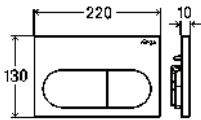
Gold
Article 834 050



Black
Article 834 043



Viega Visign for Life 6 Smart
(Model K8602.3)



Chrome-plated
Article 786 953



Chrome matt
Article 792 701



Alpine white
Article 792 718



Gold
Article 834 074



Black
Article 834 067

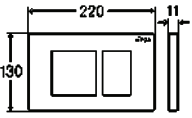
Viega Prevista. The flush systems.

INVISIBLE INTELLIGENCE: IN-WALL FLUSH ACTUATORS.

Helping to assure maximum hygiene is not a luxury. Various flushing technologies, installed intelligently and invisibly in the wall, ensure exemplary hygiene in the home and in public facilities.

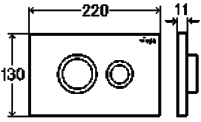
Hygiene meets design freedom:
the concealed flush actuator
Assuring protection against vandalism for public amenities,
and providing high levels of hygiene and purist design for
private bathrooms: urinal flush actuation with no flush plate
or cover plate.

Visign for Public 10
(Model 8630.1)



Brushed
stainless steel
Article 774 349

Visign for Public 11
(Model 8631.1)

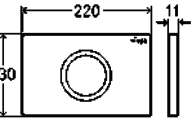


Brushed
stainless steel
Article 774 325



Traffic white
stainless steel
Article 774 332

Visign for Public 12
(Model 8635.1)



Brushed
stainless steel
Article 774 370



Traffic white
stainless steel
Article 774 387

Accessories/spare parts

PRE-WALL/FLUSHING TECHNOLOGY



Accessory set electronic

Model 8655.11

- Equipped with drive unit model 8580.29
- Use with WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for More 205 model 8625.1, WC flush plate for Prevista Visign for Public 12 model 8635.1, WC remote actuation for Prevista Visign for Style 23 model 8640.1, WC remote actuation for Prevista Visign for More 200 model 8641.1

Components

power pack (cable length 1,05 m)

Technical data

power supply voltage 100–240 V AC/50–60 Hz

Article 783 952



WC installation frame for Prevista with LED lamps

Model 8650.1

- For all Prevista concealed cisterns
- Only use with WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 204 model 8624.1
- Plastic

Components

fixing frame, fixing bolt, connection piece

Note

Orientation light lights up when coming closer!

Article 775 803



WC installation frame for Prevista flush with tiles

Model 8651.1

- For Prevista concealed cistern, tile-level installation of the WC flush plate, dry construction
- Plastic

Note

The tile-level installation frame can only be used in the Viega pre-wall systems Prevista Dry and Prevista Dry Plus!

Article 775 810



WC tablet holder for Prevista

Model 8653.1

- For WC cleaning tabs, concealed cistern 3H, concealed cistern 3L
- Plastic

Components

base frame, tablet holder, fixing frame

Article 773 366

Viega India Polymer Piping Solutions

Reliable, fast & easy to install.



viega

Franz-Anselm Viegener founded this family-owned company in 1899, thereby laying the foundation stone for the success story behind today's Viega.



Viega.

CONNECTED IN QUALITY.

Viega is convinced: Quality is everything. Without quality, everything means nothing. This is the reason why Viega strives to exceed itself every day since its founding more than 120 years ago. In India we have been present for close to ten years.

We feel proud and privileged that our products have made their mark and have been installed at several famous sites all over the world. The Statue of Liberty, The Pentagon and The Indian Antarctic Research Center Bharati in perpetual ice are few of the many prestigious projects where Viega products have been chosen due to their safety, reliability and durability.

Our products are the result of world renowned German engineering skills and standards. They come with an assurance of unfailing professional services at all times.

Quality is everything. Without quality, everything means nothing.

Our Heritage

- 1899 Viega's legacy begins: Viega founder Franz-Anselm Viegner designs brass beer taps.
- 1901 Viega starts the manufacturing of plumbing fittings.
- 1950 Viega expands to other countries in this decade.
- 1963 Solder-fittings made of copper and sanitary products increase the Viega product range.
- 1983 Viega PE-piping systems and gunmetal connectors for flexible installation and clean drinking water.
- 1989 Revolutionizing the industry: introduction of the Profipress presssystem.
- 1993 Viega pre-wall-technology: another major step ahead for plumbers and planners.
- 2011 The Viega Group offers 23 million square feet of production and logistics facilities worldwide.
- 2015 Viega establishes its business in India.
- 2018 Viega opens its own plant in India.
- 2021 Today, Viega is still a German family-owned company, but now a world market leader with over 4,700 employees.



Viega Polymer Piping Systems

A SOLUTION FOR EVERY CHALLENGE.

From retail and commercial to smaller bathrooms and industrial and employee sanitation projects, when different piping challenges arise in water applications, a practical, watertight solution is needed. The Viega Polymer Piping Solutions is a system that offers an economical and safe solution from a single source. Viega Polymer Piping systems consisting of Viega Speedpress, and Viega Pexfit Pro, is ideal for fast and flexible floor distribution, so even large residential units can be installed quickly and safely, from distribution to floor outlets. In combination, we therefore offer you a complete answer to every challenge.



The India System Solution

The supply of potable water to large buildings poses challenges for many systems. The potable water installations within a building unit require both flexible and space-saving products. The distribution and riser pipes require stability and yet often flexibility if the structural conditions do not guarantee direct installation. Viega polymer multilayer pipes consist of a PE-RT Type II inliner and a layer of aluminium and PE-RT Type II outer layer. Viega provides a concept that meets both challenges: Viega Speedpress and Viega Pexfit Pro. Designed and engineered in Germany, invented just for India — the Viega Polymer Piping Solution.

Viega Speedpress

Viega Speedpress allows safe and quick installation of the most commonly used pipe diameters of 16-25mm on a floor. Part of the extensive range of Viega Speedpress is the adapters which enable an easy transition to riser pipes. The secure connection between the press connector and the pipe is simply closed with the Viega hand press tool. Quick, easy and space-saving.

Viega Pexfit Pro

Viega Pexfit Pro in the dimensions from 32 to 63 mm offers the perfect solution for potable water riser pipes. Viega Pexfit Pro is applied using the Viega Pressgun, and in conjunction with numerous accessories, connections in hard-to-reach places can also be installed easily and safely.



Viega speedpress SAFE AND EASY INSTALLATION.

The installation of potable water systems should be as easy as possible. Viega has set the task to find a safe and simple solution to minimize complications from the transport of materials to challenging workflows.



Our polymer piping system

Viega Speedpress provides a flexible system of polymer piping. Thanks to the Viega Hand Press tool, connections can now be carried out without a power connection or adhesive.

The mono- and multilayer polymer pipes are both flexible and fully suitable for hot and cold water plumbing applications. Pipe coils enable easy transport and storage. In addition, they allow cutting the pipe with almost no leftover pipe at the end for the pipes can be cut from the coils precisely at the required length.

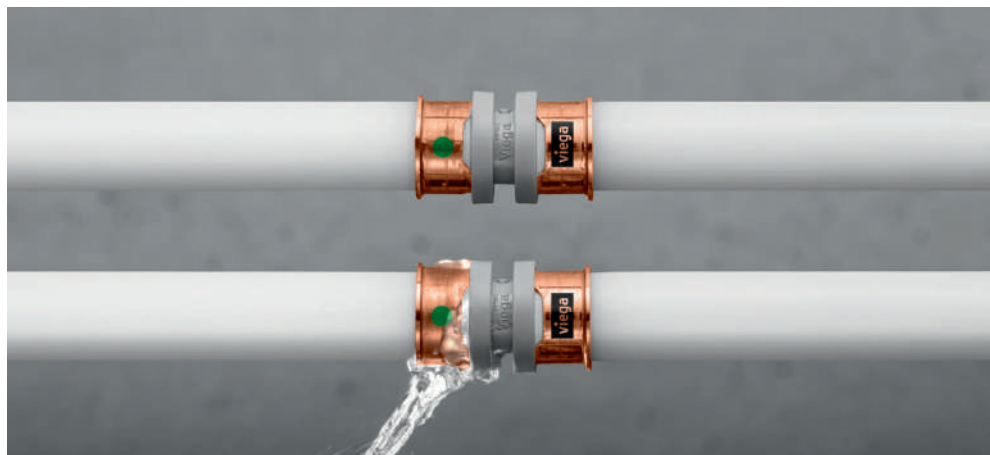
Connectors

The PPSCJ and brass connectors are available in dimensions from 16 to 25 mm. Larger dimensions from 82 to 68 mm are covered by Viega Pexfit Pro.

The Viega Speedpress connectors have an extended window offering better control and safety during pressing. Furthermore, the connectors are completely prefabricated so that there are no loose parts which may get lost on the building site.

Safe pressing thanks to the SC-Contur

All Viega press connectors feature SC-Contur. It ensures that inadvertently unpressed connections are noticed immediately during a leakage test by visible water leaking. The unpressed connections can then be pressed immediately to avoid later water damage and reworking.



Leaks when unpressed: The Viega SC-Contur makes unpressed connectors easily visible.

Connects in a few seconds

CUT, INSERT, PRESS – THREE EASY STEPS.

Fast, convenient and reliable: With the new Viega Speedpress, connections are made in three easy steps.

The new Viega Speedpress makes potable water installations simple and handy. And this is how it works:



Step 1: Cut

The pipe is cut to the required length. Since pipes are delivered in coil form, unnecessary wastage could be avoided during cutting.



Step 2: Insert

Next, the pipe is simply inserted into the connector, until the pipe is visible in the large inspection window.



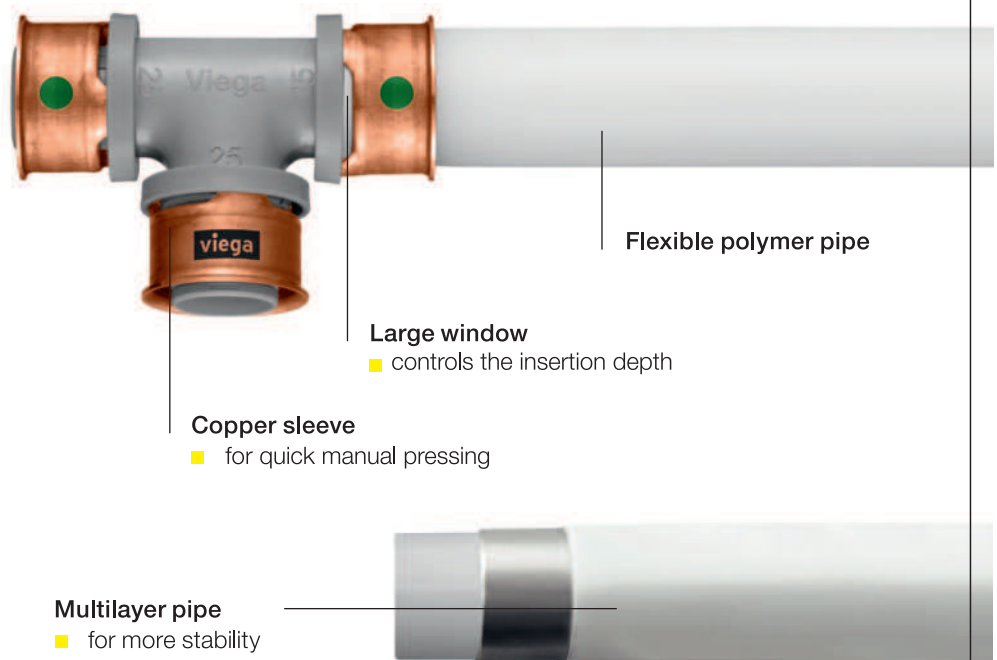
Step 3: Press

Last, the connection is pressed with the Viega hand press tool, which hardly takes few seconds. The SC-Contur ensures additional safety.



ALL ADVANTAGES AT A GLANCE

- Fast and flexible installation
- Safety of SC-Contur
- No electric power required
- Connects in three easy steps
- Easy to carry as comes in coil form
- Hardly any wastage
- One pipe for hot and cold water



Viega Speedpress

SAFE SOLUTIONS FROM THE DISTRIBUTION TO THE LAST TAPPING POINT.

The Viega Speedpress Manifold organises several object shut-offs with only one distributor connection. The manifold allows easy and clean installation of the piping to the tapping point and individual regulation of each branch.

Viega potable water competence

When it comes to potable water only high quality systems offer maximum safety. The complete product range of Viega contains the perfect economic solution. Suitable for hot and cold water installations, they are hygienic and fulfill all regulatory requirements.

Manifolds allow easy access

Viega manifolds offer an innovative solution with flexible piping. The manifolds are equipped with individual shut-off valves. This allows for easy access without disturbing other units when maintenance is required. Having one connection to the manifold and

one to the tap furthermore creates two constantly accessible connection points in front of the wall, for easy maintenance.

Concealed connection socket

The concealed connection socket is a Viega solution especially designed for pipe-in-pipe installations allowing easy and uncomplicated installation of the pipelines.



The Viega Manifold with individual shut-off valves, model 4733.1



Viega Speedpress Connection Socket 90°, model K5830



ADVANTAGES AT A GLANCE

- Flexible pipe reduces the number of required connections
- All connectors come with SC-Contur
- Manifolds with individual shut-off valves for easy maintenance
- Complete solution from piping to pre-wall is available from Viega



Viega Speedpress Hand Press tools

THE RELIABLE TOOL FOR A TRUSTED AND LONG-LASTING POTABLE WATER INSTALLATION.

The new lightweight hand press tools have been specially developed for Viega Speedpress and are easy to handle throughout the working day. Each dimension has its own tool (16/20/25 mm), which can be easily distinguished by the colour of the handle. Viega Speedpress requires low pressing force hence less efforts are required for manual pressing resulting in faster and efficient work. The tool is designed in such a way that it can only be opened again after a complete pressing – an important safety advantage of Viega Speedpress. During pressing, a marking is embossed into the copper sleeve of the Viega Speedpress connector. So an unpressed connection can be easily identified during a visual inspection.



BENEFITS

- Handy lightweight tool
- Forced pressing for safety
- Pressing mark on the sleeve
- Colour code for identification of the dimension:
 - 16 mm = red
 - 20 mm = green
 - 25 mm = black



Viega Speedpress fittings must NOT be pressed with the press gun, only with the manual pressing tool.

Viega Speedpress

TECHNICAL INFORMATION.

Press connector system with mono-layer or multi-layer pipes for potable water.
KIWA certified and tested in acc. with DIN EN ISO 22391 and DIN EN ISO 21003.

Press connectors

Safe and fast processing press technology in all dimensions.

SC-Contur

All sizes with SC-Contur – inadvertently unpressed connections are noticed during leakage test.

During leakage tests with water Viega guarantees the identification of unpressed connections in the pressure range of 0.1 MPa–0.65 MPa, in the case of a dry leakage test with gases from 22 hPa–0.3 MPa.

Marking

Green dot on the press connection.

Pipes

Flexible mono-layer pipes d 16–25 and form-stable multi-layer pipes d 16–25 for a quick and easy installation.

Dimensions/Material

- d 16–25
Press connectors with threaded connection made of brass
- d 16–25
Elbows, T-pieces and coupling made of PPSU

Areas of application

Potable water.

The use of the systems for other areas of use and media than those described must be approved by the Viega Service Center.

Operating conditions

Potable water installations.

- Operating temperature max. 70 °C
- Operating pressure max. 1.0 MPa

Independent of flow direction, mixed installations are permitted.



NOTE

- The press connector system Speedpress is suitable for the creation of potable water installations according to DIN 1988-200 and EN 806-2 in consideration of the selection of material in accordance with DIN EN 12502-1 and DIN 50930-6. When used for other areas of use and when in doubt about the right selection of material, please contact Viega. The system components should be protected against high concentrations of chloride generated by both the medium and by external factors. Only use original Viega parts – installation of non-Viega parts is not permitted.

Technical data

More extensive information and technical data can be obtained from the download area of the Viega India website.

Viega Speedpress

OUR PRODUCT OVERVIEW FOR SMALLER DIAMETERS.

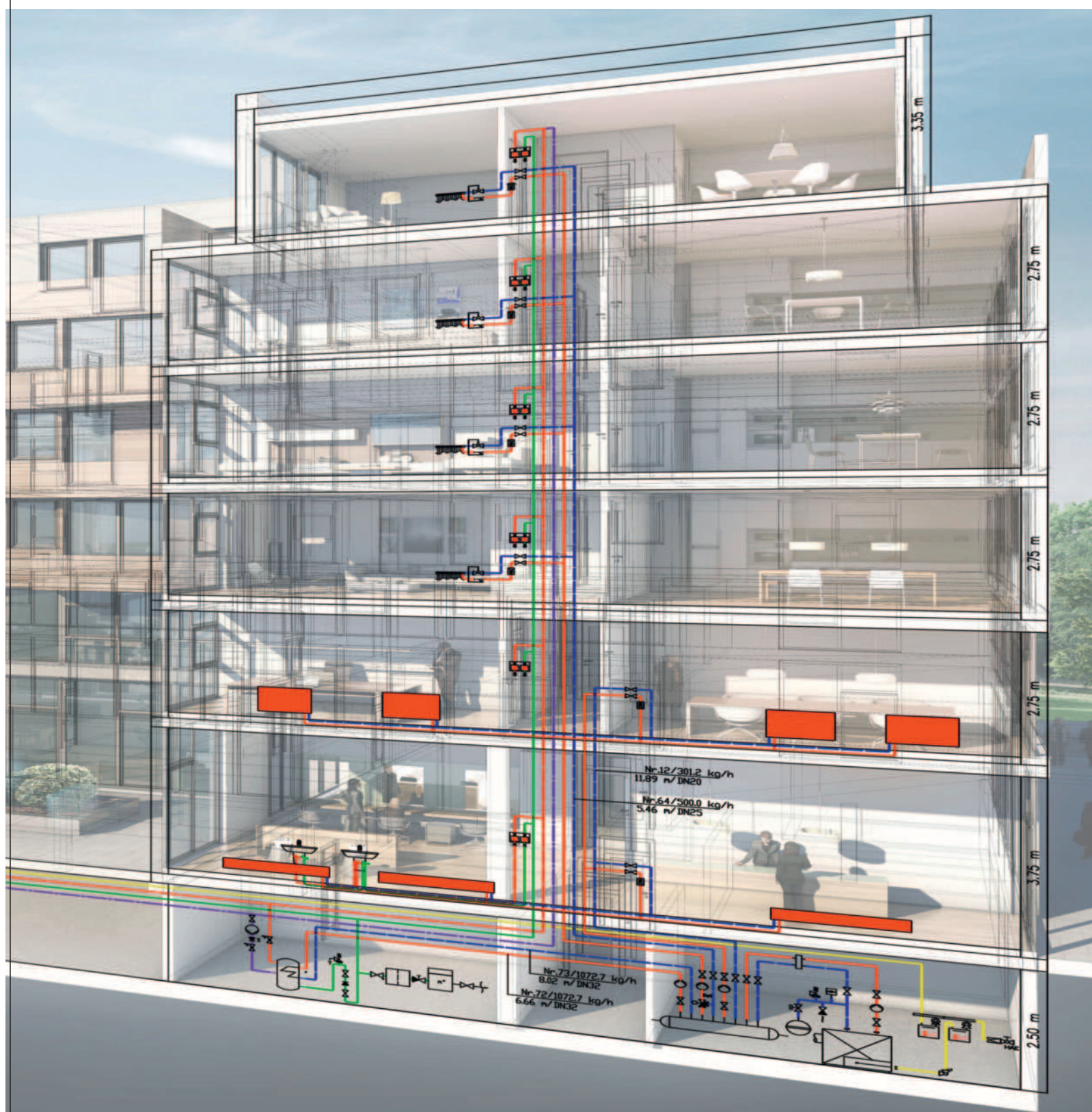
The following overview of the Viega Speedpress product range for SMALLER diameters specifically illustrates the range of possible uses. The specified number is the model number and describes the shape of the connector or component. More detailed information is available from the model number index in the product catalogue.

	 K5808		 K5801		 K5801.1
	 K5816		 K5814.1		 K5815
	 K5811		 K5812		 K5818
	 K5817		 K5863		 K5835
	 K5856		 4733.1		 K5830
	K5882		5341		2040

Viega Pexfit Pro

ENGINEERED FOR MINIMAL PRESSURE LOSS.

Viega Pexfit Pro is the next major step in potable water installation. The Viega Pexfit Pro connector combines know-how gathered over many years, tried-and-tested technology and high quality, corrosion resistant and durable materials in a single connector. The result is an innovative piping system, which enables safe potable water and heating installations to be made through a combination of fast processing with minimum pressure losses.



Safe and Reliable Installation

In the dimensions 32 to 63 mm, Viega relies on the tried-and-tested EPDM sealing element, which has already been used millions of times in potable water installations and has proven its worth there.



Time-consuming calibration no longer required: simply cut, insert, press and it's done.

Viega Pexfit-Pro relies on the proven EPDM sealing element. Additionally, the Viega Pexfit Pro connectors also come with the SC-Contur, which immediately and reliably highlights any positions that have inadvertently remained unpressed.

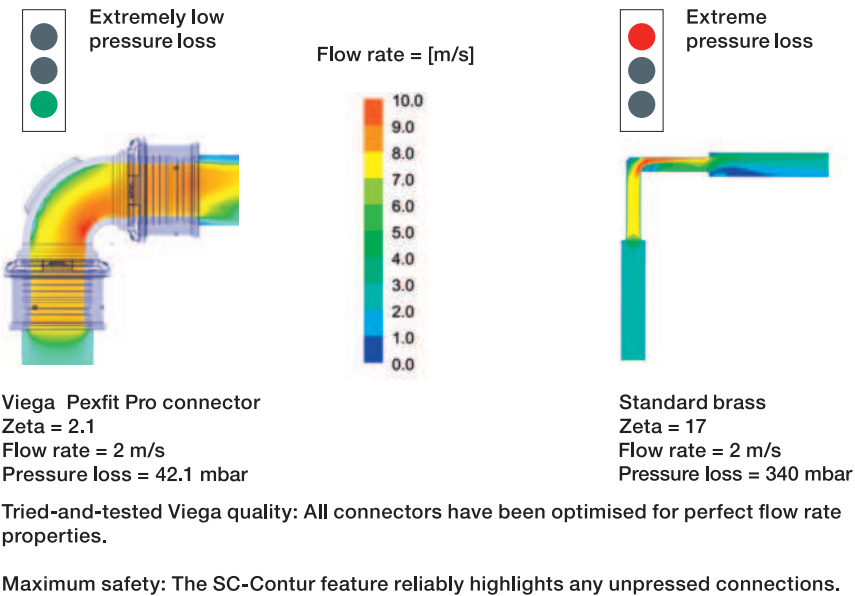
Optimum flow properties

All Viega Pexfit-Pro connectors have an uninterrupted optimum flow rate. Large reductions of cross-sectional areas caused by support bodies with integrated additional sealing elements and sharp separation edges in the internal geometry are now no longer with us. This enables installation to be optimised during the planning procedure, while also saving hard cash through lower material requirement, beCal-ISe Of the smaller dimensions involved. Leaner dimensioning can also help to guarantee shorter output times and greater reserves to cope with consumption peaks.

i

ADVANTAGES AT A GLANCE

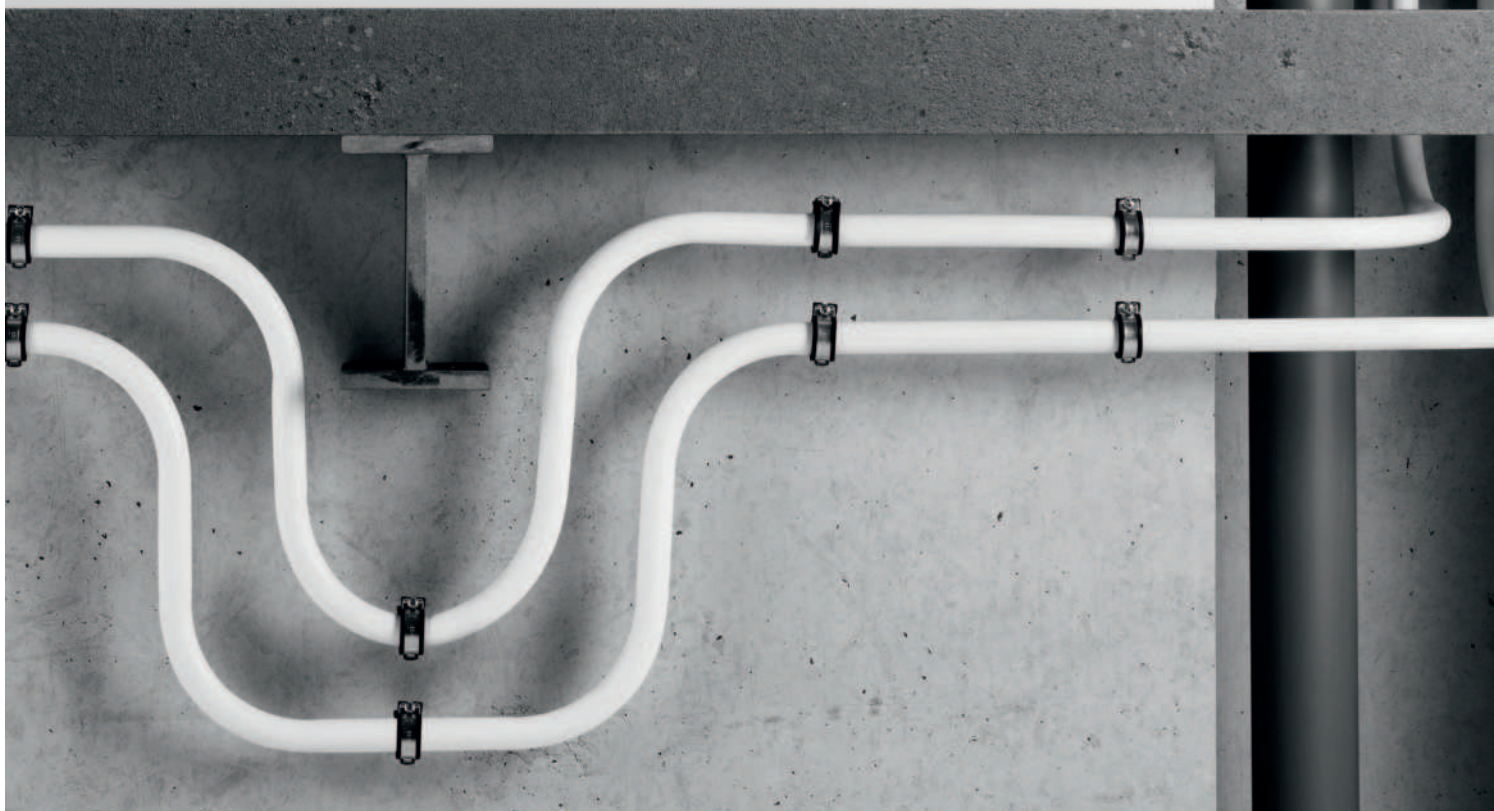
- Safe & quick installation
- All connectors come with SC-Contur
- Up to 30% faster than other polymer pipes.
- Time-saving with just 3 connection steps
- 1 pipe for hot & cold water
- High-quality components & durable materials



Viega Pexfit Pro

RETAINS ITS SHAPE AND RESISTS BUCKLING.

The polymer piping of Viega Pexfit Pro excels with maximum stability while – at the same time – offering lots of flexibility. Viega Pexfit Pro pipes are available in dimensions from 32 to 63 mm. To guarantee premium quality, all the system components and all the polymer pipes are made by Viega and, naturally, they all fulfil all normative specifications, while also having the necessary certifications.



Maximum stability

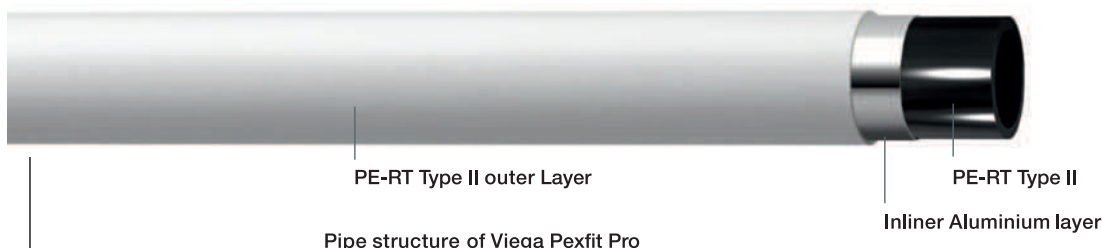
Viega Pexfit Pro multilayer pipes are made of a PE-RT Type II inliner, a layer of aluminium and a PE-RT Type II outer layer. With its perfectly matched material layers made of high-strength polymer and assorted aluminium alloys, it provides outstanding processing coupled with low self-aligning characteristics, minimum bending radii and enormous buckling resistance.

100% oxygen seal

The butt-welded aluminium layer serves as a diffusion barrier which in turn helps to prevent oxygen penetrating through the pipe wall and into the medium. This means that all Viega Pexfit Pro multilayer pipes are ideally suited for use in heating installations.

Special flexibility

Because of the excellent flexural properties involved, the Viega pipes can be used flexibly while also providing an advantage, when things get tight, for example, in installation shafts or for pre-wall installations.



Viega Pressguns

TAKES SECONDS TO CONNECT PERMANENTLY.



Important: Viega Pressguns are only for Viega Pexfit Pro, and Viega hand press tools are only for Viega Speedpress!

The Viega Pressgun 6 range excels on account of its top quality and enable convenient and easy installation under the toughest of conditions. With their German Technical Inspection Agency (TÜV) certifications and long service intervals, Viega Pressguns are one of the most reliable, efficient and therefore most successful press tools available.



Viega Pressgun 6

- For plastic pipe systems from 32 to 63 mm, for metal press-fit connection systems dimensions 12 to 108 mm, for Megapress steel pipe connectors 3/8 to 2 inches
- Pressing force 32 kN, pressing time approx. 5.5 sec., weight approx. 3.6 kg
- Press jaw holder can be rotated by 270°
- Service interval 30,000 pressings/4 years, automatic safety shut-off after 32,000 pressings

Viega Speedpress fittings must NOT be pressed with the Pressgun, only with the hand press tool.

Viega Pexfit Pro

TECHNICAL INFORMATION.

Flow-optimised press connector system with press connectors made of gunmetal and multi-layer pipes. Multi-layer pipe, dimensionally stable, oxygen seal, colour: white. Press connector with support body to ensure the leak tightness and mechanical strength of the connection. Safe and fast connection without widening or calibration of the pipe ends. For protection pipe ends are equipped with plugs. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Multi-layer pipe

Exterior colour white suitable for potable water and heating installations.

SC-Contur

Press connector with SC-Contur inadvertently unpressed connections become visibly leaky when the system is filled.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

min. water pressure: 0.1 MPa/1 bar/14.5 PSI

max. water pressure: 0.65 MPa/6.5 bar/94.3 PSI

Marking

Manufacturer, pipe dimension, batch, green dot on press end, system approvals.

Dimension

d 32–63

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega requires the use of Viega pressing tools to produce a secure press connection. Viega press tools have to be maintained by authorised service partners regularly maintained by authorised service partners.

Areas of application

- potable water
- heating systems

Operating conditions potable water installations

- operating temperature max. 70 °C/158 °F
- operating pressure max. 1.0 MPa/10 bar/145 PSI

Operating conditions heating installations

- operating temperature max. 80 °C/176 °F
- operating pressure max. 1.0 MPa/10 bar/145 PSI

Material press connector

Gunmetal: CC 499K



NOTE

- The press connector system Viega Pexfit-Pro is suitable for the creation of potable water installations according to DIN 1988-200 and EN 806-2 in consideration of the selection of material in accordance with DIN EN 12502-1 and according to the evaluation basis for metallic materials in contact with potable water of the Umweltbundesamt (UBA) (Federal Environment Agency). When used for other areas of use and when in doubt about the right selection of material, please contact Viega. Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Pressure gradient calculator

Web application for quick and simple calculation of pipeline dimensions for potable water, heating and gas pipes with associated pressure loss tables across the entire system. For detailed planning work, please use the Viega Viptool software solutions on the Viega website.

Subject to changes without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimized.

Viega Pexfit Pro

OUR PRODUCT OVERVIEW
FOR BIGGER DIAMETERS.

The following overview of the Viega Pexfit Pro product range for BIGGER diameters specifically illustrates the wide range of possible uses. The specified number is the model number and describes the shape of the connector or component. More detailed information is available from the model number index in the product catalogue.

	● 4703		● 4705		● K4715.8
	● K4718.8		● 2713		● 2711
	● 2763		● 2715		● 4715
	● 2714		● 2726		● 2716
	● 2717		● 2718		● 2763

APPENDIX.

Dimensions Thickness

Dimensions Thickness				Dimensions		
Pipe	Pipe colour in-/outside	Dimension	Aluminium thickness	Outside ø	Inside ø	Wall thickness
Viega Speedpress PE-RT Type II	white	16 x 2.0	n.a.	16	12	2
		20 x 2.3	n.a.	20	15,4	2,3
		25 x 2.8	n.a.	25	19,4	2,8
Viega Speedpress PE-RT Type II /AL/ PE-RT Type II	white/white	16 x 2.0	0,2	16	12	2
		20 x 2.3	0,2	20	15,4	2,3
		25 x 2.8	0,3	25	19,4	2,8
Viega Pexfit Pro PE-RT Type II /AL/ PE-RT Type II	black/white	32 x 3,2	0,3	32	25,6	3,2
		40 x 3,5	0,6	40	33	3,5
		50 x 4,0	0,6	50	42	4
		63 x 4,5	0,8	63	54	4,5

General Properties

Viega Speedpress and Pexfit Pro tested according to		Max. Pressure		Safety Factor	Lifetime 70 °C
DIN EN ISO 21003 part 1–5	Multilayer piping systems for hot and cold water installations inside building	1	mpa	1,5	50 years

Physical Properties

Bending	Hygiene	Reaction to fire	Permeability	Coefficient of thermal expansion mm/mK																
Viega multilayer pipes up to the dimension 32mm can be bent by hand with a bending radius of 5 x d. For all dimension the following radii can only be achieved by using a bending tool: <table><tr><th>d</th><th>Bending radius x d</th></tr><tr><td>16</td><td>2.0</td></tr><tr><td>20</td><td>2.3</td></tr><tr><td>25</td><td>3.0</td></tr><tr><td>32</td><td>3.5</td></tr><tr><td>40</td><td>4.0</td></tr><tr><td>50</td><td>4.5</td></tr><tr><td>63</td><td>4.5</td></tr></table>	d	Bending radius x d	16	2.0	20	2.3	25	3.0	32	3.5	40	4.0	50	4.5	63	4.5	Viega Speedpress and Pexfit Pro comply with all applicable national regulations on the quality of water intended for human consumption in order to avoid potential adverse effects	Viega Speedpress and Pexfit Pro comply with class E according to EN 13501-1	The aluminium core of Viega pipes guarantees static resistance, light and oxygen tightness	0,03
d	Bending radius x d																			
16	2.0																			
20	2.3																			
25	3.0																			
32	3.5																			
40	4.0																			
50	4.5																			
63	4.5																			





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